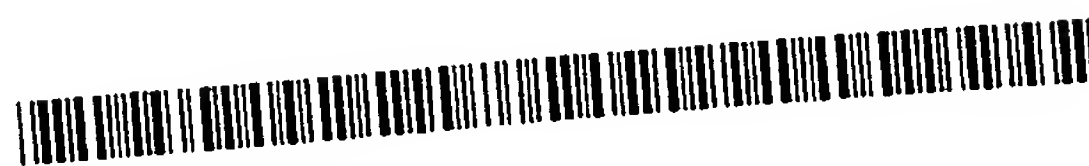


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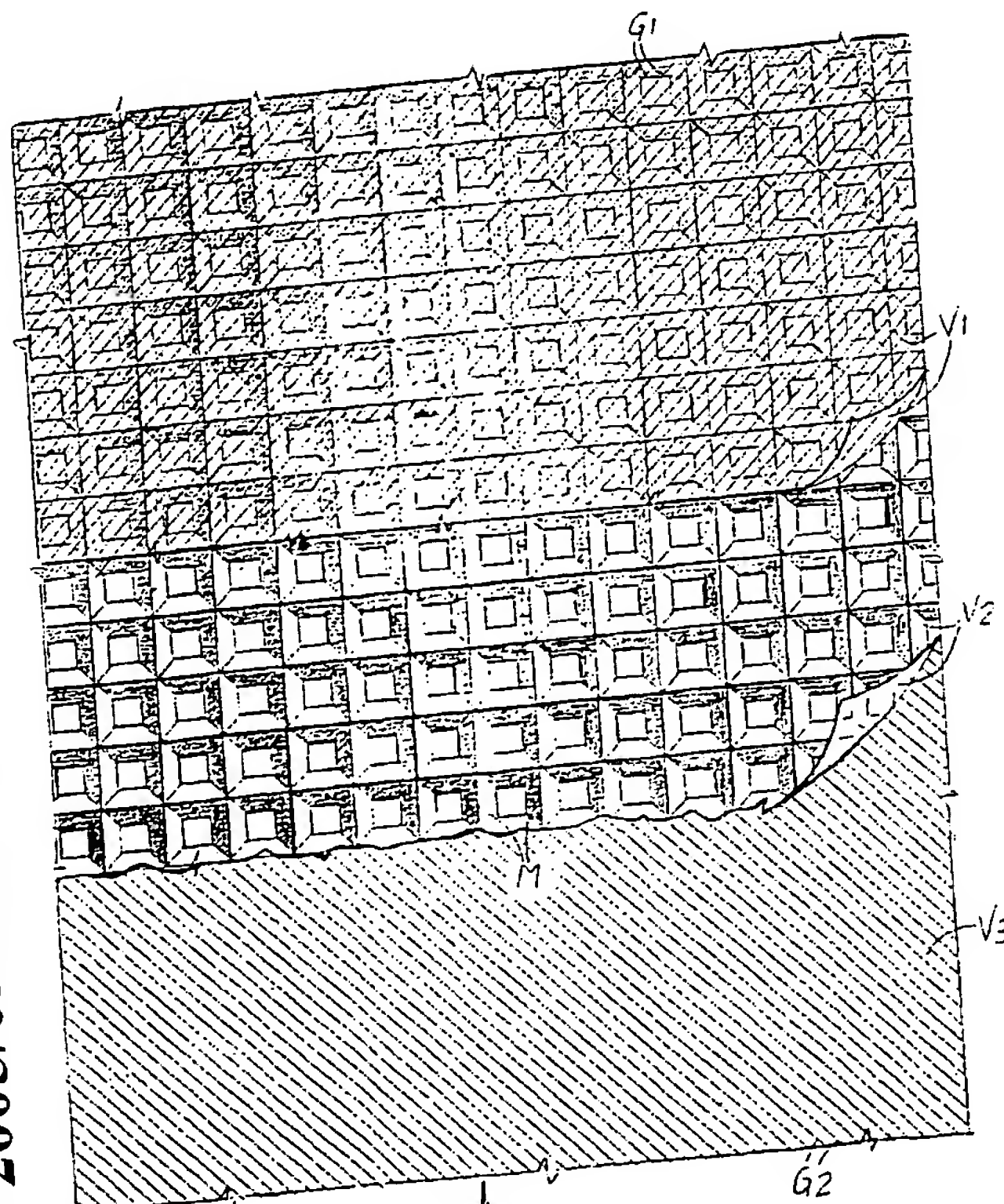
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(54) Title: **COMPOSITE PAPER SHEET MATERIAL AND METHOD FOR PRODUCTION THEREOF**

(57) Abstract: The paper sheet material comprises at least a first ply (V1) and a second ply (V2), coupled together by a glue. The first ply has a first embossing according to lines inclined with respect to a first longitudinal edge of the material, and the second ply is printed with a decorative pattern. The decorative motif (M) has shading simulating a relief three-dimensional design.



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